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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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**(54) Title:** FABRIC TREATMENT COMPOSITION**(57) Abstract**

A method of treating fabric comprising the following steps is provided: i) applying a composition comprising a polycarboxylic acid or derivative thereof; ii) curing the composition using a domestic process. Also provided is a composition suitable for use in the above method both in combination with a rinse conditioner and without spray-on compositions.

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## FABRIC TREATMENT COMPOSITION

### 5 Technical Field

The present invention relates to fabric care compositions, in particular the invention relates to fabric care compositions that reduce fabric creasing.

10

### Background and Prior Art

When articles are purchased the fabrics from which they are made are crease free. During laundering or wear/use the fabrics crease, the consumer then removes these creases to a lesser extent by tumble drying and to a greater extent by ironing. During use or wear of the articles the fabric crease again, further laundering exacerbates the problem and so the cycle continues.

In order to prevent fabrics creasing there are a number of industrial processes available which are used to treat the fabrics. These industrial processes are reviewed in "Textile Chemist and Colourist" November 1992 vol 24, No 11. However these industrial processes change the nature and feel of the fabric and so have not been used domestically.

The present invention describes compositions that can be used to reduce creasing of the fabrics during wear and in the subsequent laundering of the fabric. It has been found that the drape and/or tactile properties are not adversely affected.

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A secondary advantage of the methods and compositions described herein is to improve wrinkle performance in combination with improved colour durability of the textile. It is believed that lower surface nap and pill formation 5 lead to reduced light scattering and better colour perception.

Definition of the Invention

10 This according to a first aspect of the invention provides a method of treating fabric comprising the following steps:

- 15 i) applying a composition comprising a polycarboxylic acid or derivative thereof;
- ii) curing the composition using a domestic process.

20 The invention further provides a method of treating fabric in which a composition comprising a polycarboxylic acid or derivative thereof having 3 or more carboxyl groups, is applied to the fabric by means of a spray.

25 The invention provides the use of a polycarboxylic acid or derivative thereof within a rinse conditioner or an ironing aid composition to reduce creasing of fabrics treated with said rinse conditioner compositions during wear or use.

30 A further aspect of the invention provides a composition comprising:

- i) a fabric softening compound; and

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- iii) 0.01 to 5 wt% of the total composition of a polycarboxylic acid or derivative thereof having 4 or more carboxyl groups.

5 A further aspect of the invention relates to a composition comprising:

- i) a fabric softening compound selected from the group consisting of cationic softeners or nonionic softeners or mixtures thereof; and
- 10 ii) a polycarboxylic acid or derivative thereof having 4 or more carboxyl groups.

15

#### Detailed Description of the Invention

20 The present invention relates to compositions for use in a setting, especially a domestic laundry setting.

The compositions of the invention contain a polycarboxylic acid or derivative thereof. In the context of the present invention it is preferred that the polycarboxylic acid or derivatives contains at least 3 carboxyl groups, preferably between 4 and 8 carboxyl groups. It is especially preferred if at least 3 carboxyl groups, and more preferably 4 or more carboxyl groups, of the polycarboxylic acid or derivatives thereof are situated on adjacent carbon atoms. Also within 25 30 the polycarboxylic acid or derivatives of the present invention are oligomers comprising monomers of the aforementioned polycarboxylic acids or derivatives thereof.

The oligomers may contain saturated or unsaturated monomers. 35 Examples of the oligomeric polycarboxylic acids include

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polymaleic acid, cyclic polyacids containing varying degrees of unsaturation. Unsaturated linear poly(oligomeric carboxylic acids may also be used.

- 5 The polycarboxylic acid derivatives of the invention may have 1 to 4 of the carboxyl groups esterified with a short chain ( $C_1-C_4$ , more preferably  $C_1-C_2$ ) alcohol or from a salt with a suitable counterion, for example alkali metal, alkaline earth metal, ammonium compound. In addition the  
10 polycarboxylic acid or its derivative may contain a long chain ( $C_8-C_{22}$ , preferably  $C_{12}-C_{18}$ ) alkyl, alkenyl or acyl group.

The preferred polycarboxylic acids have the formula:

- 15  $X-[CO_2R]_n$

in which n is equal to 4 or more, X is a hydrocarbon backbone optionally substituted with functionalities including  $C_1-C_6$  alk(en)yl, hydroxy, and acyloxy derivatives, R 20 is independently selected from a  $C_1$  to  $C_4$  alkyl chain or a  $C_2$  to  $C_4$  alkenyl chain, or salt but is is preferably H.

A preferred polycarboxylic acids is 1,2,3,4 cyclopentanetetracarboxylic acid. A particularly preferred 25 polycarboxylic acid is 1,2,3,4 butanetetracarboxylic acid (BCTA).

Unsaturated polycarboxylic acids have been found to cure at lower temperatures and may be particularly advantageous for 30 use on synthetic fabrics, especially where the fabric will be ironed.

The above acids and/or citric acid may be used in a composition for delivery onto fabric using a spray 35 mechanism.

- 5 -

It is desirable if the level of polycarboxylic acid or derivative thereof is from 0.01% to 5% of the total composition, preferably from 0.01% to 5 %.

5

If the composition is to be used in a laundry process as part of a conventional fabric treatment product, such as a rinse conditioner, it is preferable if the level of polycarboxylic acid or derivative thereof is from 0.01 to 10 5%, preferably 0.05% to 2.5%, most preferably 0.1 to 1.5 wt % of the total composition.

15 If however the composition is to be used in a laundry process as a product to specifically treat the fabric to reduce creasing higher levels of polycarboxylic acid or derivative thereof should be used preferably in amounts of from 0.01% to 3%, more preferably 0.05 to 2.5% for example from 0.04 wt. to 1.0 wt. of the total composition.

20

If the composition is to be use in a spray product it is preferred if the level of polycarboxylic acid or derivative thereof is from 0.5 wt. to 3 wt., preferably 0.5 wt. to 2 wt. of the total composition.

25

30 If high levels of polycarboxylic acid or derivative thereof are used the fabrics may tend to yellow if the curing of the colycarboxylic acid or derivatives is effected under severe conditions, or, if the amount of said acid or derivative adhering to the fabric is excessive. Another disadvantage with using high levels of polycarboxylic acid or derivative thereof is that the fabrics treated therewith change their tactile properties.

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- Without being bound by theory it is thought that polycarboxy groups reduce creasing of the fabric in that cross-linking occurs via ester bonding. It is advantageous if a catalyst is used with compositions of the invention to aid the
- 5 formation of the ester links. Preferred catalysts are 1,2,4-triazole, 1-H-1,2,3-triazole, 1-H-tetrazole, 3-methyl pyrazole, 3-methyl pyridazine, 1-H-purine, 2,3-pyrazine dicarboxylic acid, 2-dimethylamino pyridine, picolinic acid, 6-methyl-3,3-pyridine dicarboxylic acid. imidazole, 1-
- 10 methylimidazole, 2-methylimidazole, 4-methylimidazole, 2- ethylimidazole, 1-vinylimidazole, 1,2-dimethylimidazole, 2- ethyl-4-methylimidazole. Other catalysts includes salts of organic acids such as moon-, DI-, and trio-, sodium citrate, moon-, DI- sodium mallet, moon-, DI- sodium fumigate, and similar salts of succint and tartaric acids. Inorganic catalysts include sodium carbonate, sodium dihydrogen phosphate, sodium monohydrogen phosphate, sodium pyrophosphate, sodium acid pyrophosphate and especially preferred is  $\text{Na}_2\text{H}_2\text{PO}_2$ .
- 15
- 20 When the polycarboxylic acid is BTCA the preferred catalyst is  $\text{NaH}_2\text{PO}_2$ . It is preferred that the catalyst is used in a molar ratio of from 3:1 to 1:3, preferably 1.5:1 to 1:1.5 for example 1:1.
- 25 It is preferred if the level of catalyst is from 10% to 90% by weight of the polycarboxylic acid or derivative thereof, especially 30 to 80%.
- 30 The formulation preferably contain a fabric softening compound. The fabric softener is either a compound comprising a polar head group and a single alkyl or alkenyl chain of chain length greater than  $C_{20}$  or more preferably a compound comprising a polar head group and two alkyl chains
- 35 each having an average chain length greater than  $C_{14}$ . For

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both types of compound it is preferred if the polar head group is cationic such as a quaternary ammonium group.

In the context of the present invention the presence of the fabric softening compound and in particular a cationic fabric softening compound aids the deposition of the polycarboxylic acid or derivative thereof. A further advantage of using a cationic softening compound is that it aids lubrication of the fabric.

10

Preferably the fabric softening compound of the invention has two long chain alkyl or alkenyl chains with an average chain length greater than C<sub>14</sub>. More preferably each chain has an average chain length greater than C<sub>16</sub>, and more 15 preferably at least 50% of each long chain alkyl or alkenyl group has a chain length of C<sub>18</sub>.

It is preferred if the long chain alkyl or alkenyl groups of the fabric softening compound are predominantly linear.

20

The fabric softening compositions of the invention are compounds molecules which provide excellent softening, characterised by chain melting -LB to L $\alpha$  - transition temperature greater than 25°C, preferably greater than 35°C, 25 most preferably greater than 45°C. This LB to L $\alpha$  transition can be measured by DSC as defined in "Handbook of Lipid Bilayers, D Marsh, CRC Press, BOAC Rattan Florida, 1990 (Pages 137 and 337).

30

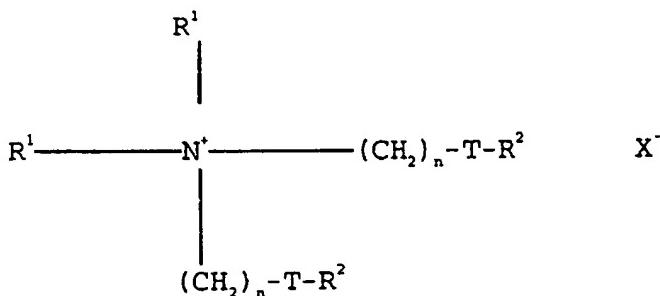
Substantially water-insoluble fabric softening compounds in the context of this invention are defined as fabric softening compounds having a solubility less than 1 x 10<sup>-3</sup> wt. in demineralised water at 20°C. Preferably the fabric softening compounds have a solubility less than 1 x 10<sup>-4</sup> wt.

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most preferably the fabric softening compounds have a solubility of from  $1 \times 10^{-8}$  to  $1 \times 10^{-6}$ .

It is especially preferred if the fabric softening compound  
 5 is a water insoluble quaternary ammonium material which comprises a compound having two  $C_{12-18}$  alkyl or alkenyl groups connected to the molecule via at least one an ester link. It is more preferred if the quaternary ammonium material has  
 10 two ester links present. A preferred ester-linked quaternary ammonium material for use in the invention can be represented by the formula:

15



20

wherein each  $R^1$  group is independently selected from  $C_{1-4}$  alkyl, hydroxyalkyl or  $C_{2-4}$  alkenyl groups;  $X^-$  is a suitable anion and wherein each  $R^2$  group is independently selected  
 30 from  $C_{8-20}$  alkyl or alkenyl groups;

35

$T$  is  $\text{-C-O-}$  or  $\text{-O-C-}$ ; and

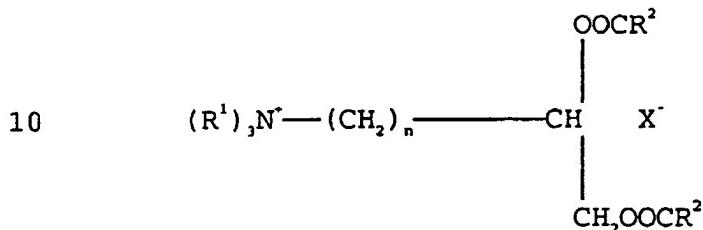
$n$  is an integer from 0-5.

A preferred material of this class is N-N-di(tallowoyl-oxy-  
 40 ethyl) N,N-dimethyl ammonium chloride.

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A second preferred type of quaternary ammonium material can be represented by the formula:

5



15

wherein R<sup>1</sup>, n, R<sup>2</sup> and X are as defined above.

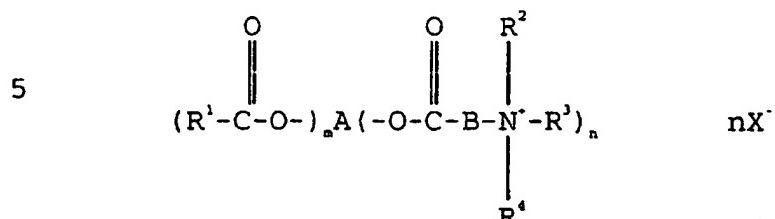
20

Preferred materials of this class such as 1,2 bis[hardened tallowoyloxy]-3- trimethylammonium propane chloride and their method of preparation are, for example, described in US 4 137 180 (Lever Brothers). Preferably these materials comprise small amounts of the corresponding monoester as described in US 4 137 180 for example 1-hardened tallowoyloxy -2-hydroxy trimethylammonium propane chloride.

It is advantageous for environmental reasons if the  
quaternary ammonium material is biologically degradable.

The fabric softening compound of the composition may also be compounds having the following formula:

- 10 -



10

wherein X is an anion, A is an  $(m+n)$  valent radical remaining after the removal of  $(m+n)$  hydroxy groups from an aliphatic polyol having p hydroxy groups and an atomic ratio of carbon to oxygen in the range of 1.0 to 3.0 and up to 2 groups per hydroxy group selected from ethylene oxide and propylene oxide,

m is 0 or an integer from 1 to  $p-n$ , n is an integer from 1 to  $p-m$ , and

p is an integer of at least 2,

B is an alkylene or alkylidene group containing 1 to 4 carbon atoms.

25

R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are, independently from each other, straight or branched chain C<sub>1</sub>-C<sub>40</sub> alkyl or alkenyl groups, optionally with substitution by one or more functional groups and/or interruption by at most 10 ethylene oxide and/or propylene oxide groups, or by at most two functional groups selected from

35      ||      ||      || - |      |      ||      ||  
 $-C-O-$ ,  $-O-C-$ ,  $-C-N-$ ,  $-N-C-$ , and  $-O-C-O-$

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or R<sup>2</sup> and R<sup>3</sup> may form a ring system containing 5 or 6 atoms in the ring, with the proviso that the average compound either has at least one R group having 22-48 carbon atoms, or at least two R groups having 16-20 carbon atoms, or at 5 least three R groups having 10-14 carbon atoms.

The composition may also contain nonionic fabric softening agents such as lanolin and derivatives thereof.

- 10 The performance of the invention has been enhanced by the inclusion of polyethylenes, silicones High medium or low density polyethylenes can be used as co-additives. Polyethylenes can be incorporated into the formulation at the melt stage but the high melting point, 88°C to 140°C, 15 necessitates production under pressure. A more satisfactory procedure is to blend a ready made polyethylene emulsion into the softener formulation. The polyethylene will contribute a small degree of softening. Nonionic, anionic, amphoteric and cationic dispersions can all be used. The 20 cationic and amphoteric dispersions are easy to use and pose few compatibility problems. Nonionic emulsions give satisfactory results but exhaustion from the rinse water can be less reliable. Anionically dispersed polyethylenes are the simplest to prepare and the most widely available but 25 they tend to complex with cationic softeners. Fortunately the experienced formulator can use techniques which allow the addition of anionic polyethylene dispersions to a cationic rinse conditioner formulation. Further such formulations will exhaust efficiently onto the fabric from a 30 rinse cycle. The preferred polyethylene is low density material in the form of an anionic dispersion. A typical oxidised polyethylene is Luwax OA from BASF. An anionic dispersion is exemplified in Poligen WE1 also from BASF.

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Paraffinic waxes and oils can also be included in formulations to effect ease of ironing and such materials will improve the creasing properties of the fabric. Paraffin waxes are more easily included in formulations by those 5 practised in the art as they have much lower melting points (50°C to 60°C).

Silicones can be added to the formulation to enhance wrinkle control and to improve the handle characteristics of the 10 garments. The most basic silicones, dimethyl siloxanes, are the least expensive but are effective additives. These usually have a viscosity of 10,000 to over 100,000 cS(mPas). Higher molecular weight materials are more difficult to formulate. Aminofunctional silicones are particularly 15 effective in this application. Such compounds are available in a wide variety of forms with optimised amine contents. Reactive silicones cross-link to form an elastomeric matrix and also enhance the wrinkle performance.

20 Excessive amounts of silicone in the formulation produce undesirable effects such as silicone build-up in washing machines, yellowing of garments, changes in visual appearance, excessive pilling, poor soiling performance and so on.

25 Typical silicones are Wacker CT94E, VP1445E, CT29E and similar materials. These are mechanical emulsions with the familiar white or milky appearance. Microemulsion silicones are particularly effective in this application especially 30 the aminosilicone types.

Domestic curing of the fabric can be caused by the heat used to dry the fabric, e.g. by tumble drying. Ironing is also particularly advantageous for curing the fabric. Without 35 being bound by theory it is thought that the shorter time or

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the low temperatures used to domestically cure the polycarboxylic acid or derivative thereof mean that the fabric is made resistant to creasing without changing its tactile, or drape properties.

5

If the composition is to be added to the rinse liquor the level of fabric softening compounds is preferably from 3 to 60 wt% more preferably from 8 to 50 wt%, most preferably from 8 to 30 wt%.

10

The formulation may be in a form suitable for spraying onto a fabric. If this is the case it preferred if the polycarboxylic acid or derivative thereof is present at a level form 1 to 5 wt% preferably 1.5 to 3 wt %, most preferably 0.75 to 2.5 wt % of the total composition.

15

If the product is to be used in a spray on product it is also beneficial if wetting agents are also present such as alcohol ethoxylates for example Synperonic A7.

20

For a spray on formulation anionic surfactant may be present.

25

Suitable spray dispensing devices are disclosed in WO 96/15310 (Procter and Gamble) and are incorporated herein by reference.

30

Spray products may contain water as a carrier molecule. In some cases to reduce wrinkling of the fabric it is beneficial for spray products to further comprise ethanol , isopropanol or a glycol .

35

The composition may also contain a nonionic stabilising agent, it is preferred if the nonionic stabilising agent is present at a level of from 0.1 to 10.0 % by weight and preferably at a level of from 0.2 to 2.5% by weight.

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Most preferred nonionic stabilising agents are the ethoxylated long chain fatty alcohols.

- 5 The composition may also contain long chain fatty acid material for example C<sub>8</sub> - C<sub>24</sub> alkyl or alkenyl monocarboxylic acids or polymers thereof. Preferably saturated fatty acids are used, in particular hardened tallow C<sub>16</sub> - C<sub>18</sub> fatty acids. Preferably the fatty acid is non-saponified, more preferably  
10 the fatty acid is free for example oleic acid. lauric acid or tallow fatty acid.

The compositions of the present invention are typically in a liquid form, but a powder or granulate form is also  
15 possible. Suitable composition forms include those for use in a tumble dryer.

The composition can also contain one or more optional ingredients, selected from non-aqueous solvents, pH  
20 buffering agents, perfumes, perfume carriers, fluorescers, colorants, hydrotropes, antifoaming agents, antiredeposition agents, polymeric thickeners enzymes, optical brightening agents, opacifiers, anti-shrinking agents, anti-spotting agents, germicides, fungicides, anti-oxidants, anti-corrosion agents, drape imparting agents, antistatic agents and ironing aids.  
25

The compositions of the invention preferably have a pH of at least 1.5, and more preferably less than 5.  
30  
The invention will now be illustrated by the following non-limiting examples. In the examples all percentages are expressed by weight. Comparative Examples are designated by letters, while Examples of the invention are designated  
35 by numbers.

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Preparation of ExamplesExamples 1 to 4 and Example A - Spray on Formulation

Component	Example 1	Example 2	Example 3	Example 4
BTCA <sup>1</sup>	-	1.0%	1.0%	1%
NaH <sub>2</sub> PO <sub>2</sub>	-	0.4%	0.4%	0.4%
HEQ <sup>2</sup> (Cationic Softener	0.05%	0.5%	0.05%	-
Alcohol ethoxylate <sup>3</sup>	0.01%	0.01%	0.01%	0.01%
Polyethylene Emul <sup>4</sup>	0.05%	0.05%	-	-
Silicone (Wacker VP1445E)		0.05%	-	-
Water			To 100%	

5

<sup>1</sup> BTCA is 1,2,3,4 butanetetracarboxylic acid<sup>2</sup> HEQ is a cationic fabric softener; 1,2 dihardened tallawoxyloxy-3-trimethyl-ammonio propane chloride ex Hoescht.<sup>3</sup> is Synperonic A7 is C<sub>11</sub>-C<sub>15</sub> alcohol ethoxylated with 7 moles of ethylene oxide<sup>4</sup> is Poligen WE1 a dispersion of oxidised polyethylene (ex BASF).

The Examples were prepared by melting the HEQ and alcohol ethoxylate together at 80°C. Half the water is added at this temperature and the mixture stirred until homogeneous. The  
5 BTCA and the Na<sub>2</sub>H<sub>2</sub>PO<sub>4</sub> are dissolved in the remaining water at room temperature and added to the hot mix allowing the temperature to drop whilst stirring for several minutes. Finally the polyethylene is added and rapid stirring is continued until mixing is complete and the temperature is  
10 below 30°C.

To test the efficacy of Examples 1 to 4 the samples were sprayed onto a sample of cotton poplin fabric(20 x 30 cm) which was pre wrinkled (by forming a cylinder and placing  
15 under a 1 kg weight for 30 minutes). The ease of wrinkle removal was assessed. The samples were weighed and spray application was continued to a level of 100% pick up of the solution based on the weight of fabric. These were gently dried with the iron and then ironed with a little more  
20 deliberation to cure the finish. The cure technique consisted of moving the iron across the fabric at about 2cm per second. The iron setting was for cotton. Wrinkles were easier to remove for Example 1. The Examples were then subjected to a 50°C wash cycle with a standard washing  
25 powder. On removal from the washing machine the Examples of the invention were visibly less creased. Subsequent tumble drying removed more creases and further emphasised the lower tendency of Examples 1 to 4 form creases during wetting. The results obtained for the above spray on-formulations are  
30 given in table 1a below.

**Table 1a**

Example	Ease of Crease Removal	Creasing during laundering
A	2.2	2.0
1	3.5	4.2
2	3.4	4.0
3	3.0	3.8
4	2.8	3.2

5

10 Ease of crease removal assessment refers to the effort required to remove creases during ironing. Creasing during a laundering cycle was reduced by the compositons of the invention.

1 = poor, 5 = very good.

15 Examples 5,6,7 and B Rinse conditioner formulation:

Examples 5,6, and 7 were designed for repeated application so that an obvious improvement in wrinkle control would be noticed after about 5 wash iron wear cycles. This offsets 20 the slow loss of textile finish and loss of fabric resilience and drape with repeated washing.

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Table 2

Component	Examples wt%			
	B	5	6	7
BTCA <sup>1</sup>	-	0.5	0.5	0.5
NaH <sub>2</sub> PO <sub>2</sub>	-	0.2	0.2	0.2
HEQ <sup>2</sup>	5.0	5.0	5.0	5.0
Silicone <sup>5</sup>	-	-	1.0	-
Polyethylene Emul <sup>4</sup>	-	-	-	1.0
Water	To 100%			

<sup>1</sup> is VP1445E ex Wacker

5

The HEQ was melted at 80° C and mixed with half the water at this temperature. The BTCA and catalyst were dissolved in the remaining water at room temperature and added to the 10 softener dispersion. Stirring was continued until the emulsion was homogeneous and the temperature was below 30° C.

This preparation was then applied at 5 wt% by exhaustion from a rinse bath at Liquor ratio of 25:1 over a treatment 15 time of 5 min. After tumble drying, the fabric was ironed using the "cotton" setting. For test purposes the speed of traverse of the iron was c per sec., and both sides of the fabric were ironed.

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The wrinkle reduction for examples 5, 6, and 7 was perceivable on emerging from the 5th wash whilst the fabrics were still wet and after tumble drying.

- 5 Wrinkle recovery and crease recovery angles were measured in accordance with current standard methodology (AATCC TM 128).

AATCC TM 128 is the American standard in which the degree of wrinkling of the fabric is compared with a set of standards (0 highly wrinkled 5 no/few wrinkles). A sample of fabric (20 cm x 30 cm) is formed into a cylinder in a specialised device which collapses the structure with a degree of axial rotation using a specific weight. After a time the wrinkled fabric is removed and the degree of creasing assessed against a 1 to 5 scale.

Table 3 demonstrates the results of the tests. This illustrates the synergistic improvement obtained by the inclusion of silicones or polyethythlene in the formulations. The crease recovery angle was measured according to British standard 1553086. A sample of fabric (25 mm x 50 mm) is folded in half forming a sharp crease and held under a weight of 500 g for up to 5 mins. On releasing the sample the crease opens up to a certain degree. The final angle is measured as the crease recovery angle.

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Table 3

Example	Wrinkle recovery	Crease Recovery Angle
	Rating 1 = Poor 5 = no wrinkles	Warp + Weft
Water	2.6	140°C
Example B (softener only)	2.5	160°C
Example 5 (BTCA + softener)	2.9	185°C
Example 6 (BTCA + softener + silicone)	3.0	190°C
Example 7 (BTCA + softener + Polyethylene)	3.4	195°C

5

The greater the crease recovery angle the greater the ability of the fabric to resist or prevent creasing. It can 10 be seen that the presence of BCTCA with a cationic softener (example 5) provided improved crease resistance when compared to water treatment or a cationic softener but no polycarboxylic acid or derivative. The addition of either a silicone or a polyethylene to example 5 (example 6 and 7 15 respectively) showed further improvement.

Examples 8, 9 and 10 Rinse Conditioners also containing citric acid.

20 Examples 8, 9 and 10 were also designed for repeated application as noted above with respect to Examples 5, 6 and 7.

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Table 3

Component	Examples wt.%		
	8	9	10
BTCA <sup>1</sup>	0.5	-	0.4
NaH <sub>2</sub> PO <sub>2</sub>	0.2	0.2	0.2
HEQ <sup>2</sup>	5.0	5.0	5.0
Citric Acid	-	0.5	0.5
Water	to 100%		

5

The compositions were prepared by the same method as for examples 5,6 and 7 and were applied and cured etc. in the same way. The wrinkle recovery and crease recovery angle  
10 were measured as above.

Table 4

Example	Wrinkle Recovery (rating)	Crease Recovery Angle Warp & Weft
8	2.9	185°C
9	2.6	168°C
10	2.8	180°C

15

- 22 -

Example 11

- 5 A small sample of cotton interlock, reactive dyed to a royal blue shade was treated with a spray on composition containing a cationic softeners and BTCA (3% on weight of fabric). After iron curing and re-laundering this fabric  
10 and a control were subjected to accelerated abrasion in a Martindale tester. A laboratory panel rated the samples as follows.

Rating (5 = Most preferred)

15	New Fabric	5
	Abraided untreated	3
	Abraided BTCA treated	4/5

CLAIMS

- 5    1) A method of treating fabric comprising the following steps:
- i) applying a composition comprising a polycarboxylic acid or derivative thereof;
- 10      ii) curing the composition using a domestic process.
- 15    2) A method according to claim 1 of treating fabric in which the composition used to treat the fabric comprises a fabric softening compound and a polycarboxylic acid or derivative thereof having 4 or more carboxyl groups.
- 20    3) A method of treating fabric according to claim 1 or claim 2 in which the composition is applied to the fabric during laundering.
- 25    4) A method of treating fabric in which a composition comprising a polycarboxylic acid or derivative thereof having 3 or more carboxyl groups, is applied to the fabric by means of a spray.
- 30    5) Use of a polycarboxylic acid or derivative thereof within a rinse conditioner composition to reduce creasing of fabrics treated with said rinse conditioner compositions during wear or use.
- 35    6) Use of a polycarboxylic acid or derivative thereof within an ironing aid composition to reduce creasing of

fabrics during wear or use treated with said rinse conditioner compositions .

5 7) A composition comprising:

- i)a fabric softening compound; and
- ii) 0.01 to 5 wt% of the total composition of a polycarboxylic acid or derivative thereof having 4 or more carboxyl groups.

10 8) A composition comprising:

- i)a fabric softening compound selected from the group consisting of cationic softeners or nonionic softeners or mixtures thereof; and
- ii) a polycarboxylic acid or derivative thereof having 4 or more carboxyl groups.

20 9) A composition to claim 7 or claim 8 in which the level of polycarboxylic acid or derivative thereof is from 0.01% to 3%.

25 10) A composition according to any one of claims 7 to 9 in which the polycarboxylic acid is 1,2,3,4 butanetetracarboxylic acid.

11) A composition according to any one of claims 7 to 10 which further comprises a catalyst.

30 12) A composition according to claim 11 in which the catalyst is NaH<sub>2</sub>PO<sub>4</sub>.

35 13) A composition according to any one of claims 7 to 12 which is in a form suitable for spraying onto a fabric.

- 14) A composition according to claim 13 in which the level of polycarboxylic acid or derivative thereof is from  
5 0.5 to 3.0 wt% of the total composition.
- 15) A composition according to any one of claims 7 to 14 which further comprises a silicone.
- 10 16) A composition according to any one of claims 7 to 15 which further comprises a polyethylene.
- 17) A composition according to any one of claims 7 to 16 which further comprises a nonionic stabilising agent.  
15
- 18) A composition which is cured using a domestic process comprising a polycarboxylic acid or derivative thereof having 4 or more carboxyl groups.
- 20 19) A composition according to Claim 18 wherein the polycarboxylic acid or derivative thereof is present in an amount of 0.01 to 5 wt %.
- 25 20) A composition according to any one of Claims 18 to 20 wherein the composition is in the form of a spray.

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/EP 97/03713

## A. CLASSIFICATION OF SUBJECT MATTER

IPC6: D06M 13/192

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: D06M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

CLAIMS, WPI, CA

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5296269 A (YIQI YANG ET AL), 22 March 1994 (22.03.94), column 3, line 57; column 4, line 1 - line 10; column 5, line 7 - line 8, claim 1  --	1-20
X	US 5042986 A (JOHN D. KITCHENS ET AL), 27 August 1991 (27.08.91), claims 1-8, abstract  --	1-20
X	US 4820307 A (CLARK M. WELCH ET AL), 11 April 1989 (11.04.89), claims 1 and 4-6, abstract  --	1-20

 Further documents are listed in the continuation of Box C. See patent family annex.

- \* Special categories of cited documents:
- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
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- "O" document referring to an oral disclosure, use, exhibition or other means
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- "&" document member of the same patent family

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## INTERNATIONAL SEARCH REPORT

International application No.

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## C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Textile Research Journal, Clark M. Welch, "Tetracarboxylic Acids as Formaldehyde-Free Durable Press Finishing Agents", page 480 - 486  --	1-20
X	STN International, File CAPLUS, CAPLUS accession no. 122:33466, Choi, Hyung-min et al: "Single-step dyeing and finishing treatment of cotton with 1,2, 3,4-butanetetracarboxylic acid", J. Appl. Polym. Sci. (1994), 54(13), 2107-18  -- -----	1-20
A	US 3656246 A (JOHN GARVIN LORD), 18 April 1972 (18.04.72)  -- -----	1-20

**INTERNATIONAL SEARCH REPORT**

Information on patent family members

01/09/97

International application No.

PCT/EP 97/03713

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US 5042986 A	27/08/91	NONE		
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		AU 3845989 A	12/01/90	
		CA 1331826 A	06/09/94	
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